

Hierarchically Interconnected TiO₂ Nanoisland Photocatalytic Membranes with High Porosity for Wastewater Treatment

Hoseok Jang ^{1a}, Chang Soo Lee ^{2b}, Jeonghwan Kim ^{3a*}, Jong Hak Kim ^{4c*}

^a Department of Environmental Engineering, Program of Environmental and Polymeric Engineering, Inha University, 100 Inha-ro, Michuhol-gu, Incheon 22212, South Korea

^b Department of Polymer Science and Engineering, Kumoh National Institute of Technology, 61 Daehak-ro, Gumi, Gyeongbuk 39177, South Korea

^c Department of Chemical and Biomolecular Engineering, Yonsei University, 50 Yonsei-ro, Seodaemun-gu, Seoul 03722, South Korea

* Corresponding author : Prof. Jeonghwan Kim, jeonghwankim@inha.ac.kr, +82-32-860-7502
Prof. Jong Hak Kim E-mail: jonghak@yonsei.ac.kr, +82-2-2123-5757

Abstract:

Herein, we introduce the preparation of highly porous TiO₂ nanoislands (hp-TiO₂) *via* an one-step, sol-gel process using epoxy-containing polymer as a template. The soft copolymer template is synthesized *via* one-pot free-radical polymerization, which contains polyethylene glycol (PEG) and epoxy side group, simultaneously. In order to design the appropriate soft template, the ratio between the PEG chain and epoxy functional group is changed. A hydrophilic Ti precursor partially coordinated on the PEG chain while the epoxy side chain induces the crosslinking between the copolymer backbone during the sol-gel process. The hierarchically porous architecture of hp-TiO₂ is coated on the porous Al₂O₃ substrate through a spin-coating process, followed by the mild calcination to get rid of the polymeric template. The formation of hp-TiO₂ film generated the highly water-permeable interstitial voids while maintaining its interconnectivity due to the crosslinking between the polymeric template. Moreover, even though the one-pot synthesis process was introduced, the layer-by-layer morphology is well-developed without any significant cracks or severe damage on the film. The top layer consists of a uniform, mesoporous thin layer and the bottom TiO₂ particles seems to be ellipsoidal morphology. It is noteworthy that the top layer covered the bottom surface with an excellent interconnectivity, which would be important for the anti-fouling property by preventing the desorption of TiO₂ particles. The flux decline for 3 h was only 10% while achieving an organic removal efficiency of more than 91.5% under UV irradiation, which is much higher than that obtained from porous TiO₂ (p-TiO₂) yielding 53.6%.

Keywords: Photocatalytic membrane, water treatment, copolymer, titanium oxide, crosslinking